



1725 DAVIS STREET
ROCKY MOUNT, NC 27803
PH 252-442-2868
FX 252-442-7412
WWW.RODDOORS.COM

INSTALLATION INSTRUCTIONS ARMREST – LARGE REAR GM STYLE, ABS PLASTIC

Tools Required: (Not included)

Utility Knife
Tin Snips
ABS Pipe Glue
Pliers
Tape Measure
1 Can Contact Cement Spray Glue
Sanding Block (80 Grit Paper)

Lay out all pieces: (Included)

2 Rear Armrests (1 each driver's and passenger's side)
1 Instruction Sheet

Clear a workspace and assemble all tools needed to complete the installation of your armrest.

First, determine the proper location of the armrest on the rear panel for height and depth, ensuring there is proper distance between the panel and the back of the seat. Note: Standard distance between window and armrest in most cars is 9" to 11" from the bottom of the glass to the top of the armrest.

A. If you are **COVERING** the armrest and panel **SEPARATELY** to be used with ABS panel, vinyl, cardboard panel systems or when covering the armrest a different color or material than the door panel itself.

- 1) Cut a hole in the rear panel large enough for the armrest to fit through allowing extra 1/8" for the thickness of the fabric.
- 2) Attach the fabric to the armrest with a contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Spray both the front of the armrest and the back of the fabric letting the glue set up until tacky to touch and then pressing the two together.
- 3) Fix the armrest in its proper location by either gluing the armrest in place with ABS Cement to panel, place on the car body by attaching the covered armrest with Dualloc Tabs (not included) or screwing the armrest to the body.

B. If you are **COVERING** the panel and armrest in **ONE PIECE** of fabric.

Note: This method is intended to be used **only** with **RodDoors panel system**.

Cut a hole in the panel for the armrest to stick through, this time allow an extra ¼" larger than the armrest itself. Then glue the armrest to the back of the panel with ABS pipe cement. The extra large hole in the panel will allow material to flow into the recess around the armrest if necessary.

Attach the fabric to the armrests and panels with contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Spraying both the armrest/panels and the back of the fabric letting the glue set up until tacky to touch and then pressing the two together.

Any wrinkles can be removed by lifting the fabric away from the armrest, and re-gluing both armrest and fabric, working the fabric in a different direction the next time.

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