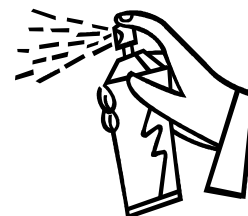
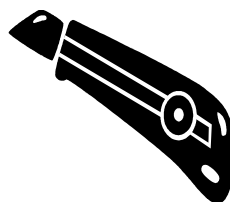
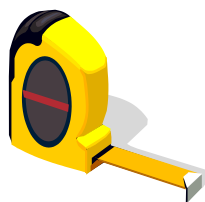




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INSTALLATION INSTRUCTIONS

'55 – '57 CHEVROLET SEDAN

QUARTER PANEL/SEAT/PACKAGE TRAY

Tools required: (Not included)

- 1 Can Contract Cement Spray Glue
- 1 Drill with 1' Spade Bit
- 1 3/8" Drill Bit
- 1 1/8" Drill Bit

Lay out all pieces: (Included)

- 1 Package Tray
- 1 Seat Base Coverlet
- 1 pair Quarter Panels with Armrest
- 1 Uni-Installation Kit
- 1 Seat (Top and Bottom - Sold separately)

Clear workspace and assemble all tools needed to complete the installation.

Remove entirely all old items in the back seat. This includes the original back seat, the original package tray, and quarter panels with armrests. Save the rear window garnish and sell the rest on EBay!

If you are replacing the headliner and/or the carpet in your car, DO THIS NOW!

Package Tray: First test for fit. Do this without the material to ensure that should there be a problem the item can be returned. The original center seat support will have to be removed or just bent flat and down to allow the package tray to fit properly.

Quarter Panels: If using the original rear window crank; drill out the pre-marked crank location on the panel with the 1" Spade bit.

If you convert to power windows and replace/remove the original window regulator DO NOT DRILL OUT THE HOLE!!

Test the quarter panels for fit. Again, do this without material to ensure that everything is going to work properly. You can even go so far as to re-install the quarter window trim to see how everything goes in place. DO NOT TRY TO FIT BASE COVERLET YET! Wait until the panels are covered and the new rear seat is in place. After testing for fit, you are ready to upholster the panels with fabric. Apply the foam edge tape included in the installation kit to the front back edge of the quarter panel only (the edge that butts up next to the wind lace).

To ensure the entire panel is covered allow 2 extra inches of fabric around all the panels. DO NOT COVER THE BASE COVERLET at this time.

Use only a high tem contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Start in the center; spray both the back of the fabric and the front of the panel – 2 square feet at a time. Take your time. Let the glue set for a few minutes then carefully press the glued surfaces together. If the fabric has a grain or pattern keep it straight on the center of the panel. Any wrinkles can be removed by lifting the fabric away from the panel, re-gluing both pieces and working the material in a different direction this time.

With the package tray and quarter panels covered, re-install them in the car in the following manner:

1. Start with the package tray
2. Then the quarter panels
3. Then the window garnish molding
4. Then the seat bottom
- . Then the base coverlet
6. Then the seat back

Seat: Remove the seat from their boxes, bolt the seat base riser to the bottom of the seat using the bolts provided in the kit.

Place the seat bottom in the car, mark the bottom riser holes and drill mounting holes using the 3/8" drill bit. Bolt the seat bottom to the base again using the bolts provided with the seat. **DO NOT TIGHTEN THE BOLTS.**

Base Coverlet: Varying heights of pad and carpet beneath the coverlet can cause the coverlet to be either too tight or too loose. Test the base coverlet for fit uncovered.

If the coverlet is **TOO LOOSE** consider adding a strip of foam edge tape to the bottom of the coverlet to fill in any gaps that may exist. If the coverlet is **TOO TIGHT** shim the bottom with washers to increase the gap and give the coverlet the proper fit.

NOTE: DO NOT FORGET TO TIGHTEN THE BOTTOM SEAT BOLTS once you have fitted the coverlet.

Either way; once the coverlet is fitted, cover with fabric like before and install with a tab of Dualloc tape placed at the front of the bottom seat riser.

NOTE: Use the Dualloc tabs included in the installation kit.

Peel off the red liner from Dualloc tab and press in place on the back of the front edge of the quarter panels only, spacing them about every 4". Remove the red liner on the opposite side of the tabs; install the quarter panel and press until you contact the original steel panel with the Dualloc.

The Seat Back: Put the seat back into the car and locate the mounting bracket height for the top brackets. Remove the seat from the car and using the 1/8" drill bit, drill and screw in place the top seat brackets. Again put the seat back into the car fitting the back onto the newly installed brackets.

Now with the seat in place locate the bottom seat bracket and install.

Stand back and enjoy your great work. You've done what few would ever try, till now. Thank you for all your support over the past 10 years. We understand that your trust in our products and in us is always earned, never granted, and can be lost like leaves in the wind.

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