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INSTALLATION INSTRUCTIONS '67-'72 CHEVROLET SUBURBAN THE DANO HEADLINER

Tools required: (Not included)

- 1 Can Contract cement Spray Glue
- 1 Cordless Drill with Phillips # 2 Bit
- 1 1/8" Drill Bit

Lay out all pieces: (Included)

- 1 Flat Center Headliner Piece
- 1 formed Front Panel
- 1 Formed Rear Panel
- 2 Formed Side Panels (Driver & Passenger Sides)
- 1 Pre-trimmed Installation Kit
- 1 Bag Dualloc Tab with 12 screws
- 1 Roll (15') Aluminum/Felt Insulation Pad

Clear a workspace and assemble all tools needed to complete the installation.

NOTE: Always dry-fit everything first without fabric.

- 1) Glue the insulation in place. Do NOT cover the braces.
- 2) Position, mark, drill front and rear cross braces for center panel support brackets. All brackets are mounted 9" from the outside edge of the roof, in the center of the cross brace. Use the screws provided to fasten brackets to cross brace (8 holes, 8 screws).
- 3) Apply Dualloc tabs to the two center cross braces (5 tabs on each). Remove the red liner and with the flat center section now in the truck, slide one end into the brackets mounted on the cross brae. Match up the center mark on the center with the original center hole in the cross brace. Then press the center up until it mates with the Dualloc Tab on the next center brace. Then place the center into the other brackets mounted on the other cross brace, align with the original center hole and press the center up until it connects with the Dualloc tabs on the other center brace. Recheck for proper alignment.
- 4) Install formed front panel by placing one edge in the sidetrack pulling down in the center and catching the opposite edge in the other sidetrack (at this point the front panel is about 1" from the front track). Catch the two clips into their t in the center panel and push the front panel into the front tracks.
- 5) When you are sure of the fit, screw the front panel to the center with screws through the holes in the front panel tabs (2 holes, 2 screws). And place four Dualloc tabs in the center of the front piece edge and press in place the center section to the front section.

- 6) The rear panel installs the same as the front, first one side into the track and then the other. Catch the clips and push into the rear tack, screw in place.
- 7) Side panels are installed by catching the slot on the back of the side panel under the center panel start about 2/3 the length of the center section, push up and drag along until all the slots are in place under the center panel (when correctly positioned the side panel will easily drop in the sidetrack). With the side panels in position, place a Dualloc tab on each of the ears of the front and rear formed panels and press the side panels in place.
- 8) After testing for fit, you are ready to upholster the headliner with fabric. Remove all parts except insulation from the truck. Lay out a good work area.
- 9) To ensure the entire panel is covered, allow 2 extra inches of fabric around the entire panel. Use only a high temperature contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Start in the center; spray both the back of the fabric and the front of the panel, 2 square feet at a time. Take your time. If the fabric has a grain or pattern keeps it straight on the center of the panel. Any wrinkles can be removed by lifting the fabric away from the panel and re-gluing the panel and fabric, working the fabric in a different direction the second time.
- 10) Re-install covered panels as before.
- 11) Stand back and enjoy the efforts of your hard work.

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