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INSTALLATION INSTRUCTIONS

'60-'66 CHEVROLET TRUCK (KATO-FENNIMAN)

REAR CAB COVER

Tool required: (Not included)

Utility Knife
1 Can High Temp Spray Adhesive
ABS Pipe Glue
1 Sanding Block (40 grit)

Lay out all pieces: (Included)

1 Kato/Fennimann Designed Rear Cab Cover (1 center, 2 corners)
1 Universal Installation Kit

The '60-'66 Chevy Truck Cab Cover is the finishing touch on your interior. The inner steel walls of the cab allow you to cover them in fabric tuck the edges under the door and window seal rubber and trim off the roof with the headliner for a professionally finished look.

- 1) Test fit each corner first to ensure that the corners are over sized before doing anything else. That way, if you have a reason to not need the product it can still be returned to us.
- 2) Then scribe and trim each corner using a standard utility knife, for height and depth of the quarter panel. Do not trim the center return of the corner piece just yet. Test for fit. This a great time to use a couple of Dualloc Tabs to hold the panel in place while you get a good fit.
- 3) Once both sides have been fitted, place the flat center in the truck, center the panel in the truck overlapping the corners, and scribe and cut the centers for proper height only. It should not be necessary to trim the center for width. But there are always exceptions.
- 4) Next, scribe the corners as they butt up to the center section; trim the excess off the corners, again using a utility knife. Test for fit. Using a sanding block with 40 grit sandpaper block sand all edges.
- 5) On the back side of the cover glue the corners to the center section with ABS pipe glue (not included) using the 4" glue strips in the kit. When gluing the strips to the back don't run the strip to the top of the panel. Let the strip end 1/2" from the top on the backside of the panel. This will allow you to run the Foam Edge Tape all the way around the top of the cover. Be sure to properly support the panels on a flat surface while the glue dries, use lots of weights to keep the pieces flat until the glue dries, 1- 24 hours (the longer the better).

6) After the glue has set, remove the weights and block sand the glue joint until it is smooth and level. Sometimes we'll apply an additional coat of glue to fill in any holes. Let dry and sand smooth.

7) Apply the Foam Edge Tape to the backside of the cover at the top edge and down the sides on the back edge ONLY.

8) Use additional Dualloc Tabs every 6"- 8", test for fit and install the cover in the truck. If any gaps are present use additional Foam Edge Tape to fill in those gaps. Protrusions can be handled by carving away the foam in that area.

9) Once you're happy with the fit, you're ready to upholster the cover with fabric. To ensure the entire panel is covered, allow 2 extra inches around the entire panel. Use only a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Start in the center, spray both the back of the fabric and the panel – 2 square feet at a time. Take your time. If the fabric has a grain or a pattern keep it straight on the center of the panel.

10) On the back of the panel, glue the fabric over the edge tape and trim to within ½" to ¾" of the edge.

11) Re-install the panel in the truck and press in place.

TROUBLESHOOTING:

Sides not flat or extras like gas hose is in the way of the cover – ABS is very flexible, sometimes we'll trim away the panel, for the problem and glue extra stock material to the panel to deal with the issue, we've even used ABS sewer pipe cut into sections to make the necessary angles to get the panel to work right.

Nothing to attach or support the panels to – use the extra stock that has been trimmed off the Rear Cover; bend into 90 degree angled brackets and attach the brackets and panel with more Dualloc Tabs in the areas that need it.

Thank you for choosing RodDoors, Inc.

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