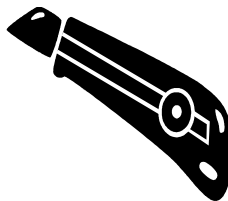
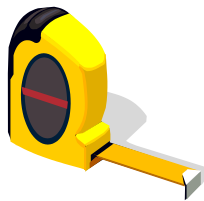




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## INSTALLATION INSTRUCTIONS

### FORD '32 3 and 5 WINDOW COUPE HEADLINER

**Tools required: (Not included)**

- 1 Can Contact Cement
- Utility Knife
- ABS Pipe Glue
- Tape Measure
- 1 Silver Sharpe
- PVC pipe or Broom Handle- 4' length
- 1 Can Spray Adhesive
- Sanding Block (80 grit)

**Lay out all pieces: (Included)**

- 1 32 Untrimmed Headliner Smooth
- 1 Pair- Untrimmed Quarter Panels
- 1 Rear Window Panel- Flat
- 1 Bag of Dualloc Tabs (16 pieces)
- 1 1" x 1"x 24" Metal Bracket
- 1 3' x 5' Aluminum/Felt Insulation Pad

**Clear a workspace and assemble all tools needed to complete the installation.**

- 1) Test For fit. NOTE: Headliner is designed to be installed without original headliner bows installed. If bows are in place, remove before attempting to install headliner center. Test without the material glued to any panel as you will have to do some trimming of the panels prior to gluing on the fabric. This also insures that should there be a problem the item can be returned. See step 3-6 for details.
- 2) Glue the insulation in place using a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Start in the center: spray both the back of the felt and the roof panels—2 square feet at a time. Take your time. Trim away any excess felt with scissors
- 3) Attach the metal bracket flush to the top of the front windshield centered in the car. This can be accomplished by either screwing or pop riveting the bracket to the visor support.
- 4) Now we can test for fit and check out what trimming will be needed. Put the center section into the car.

**NOTE: this is always easier and safer with the seat removed.**

The center section should have the front aimed toward the front roof and the part that is to fit around the rear window almost on the floor. Slide the tab on the backside front of the headliner over just installed bracket above the windshield. Prop up the rear temporarily with a piece of PVC pipe or a broom handle. At this point you know how much you will need to trim off. Slowly and CAREFULLY mark the back side of the center panel exposed in the door frame with your Silver Sharpe. NOTE: Some people use masking tape to identify what stays and what goes. The important part is to start large and trim slowly down to the size you're going to need to prevent having to re-glue the panel back together again. Repeat this on both door openings the rear window and side windows in the case of a 5 window coupe. NOTE: Trimming is most important if you don't plan on using any metal trim around the door frame.

NOTE: The Headliner will work with either the original metal wind lace retainer strip, without any wind lace at all or for what is the cleanest look simply glue the wind lace directly to the door frame and push the headliner in place.

5) With the Headliner Center trimmed and the edges sanded smooth we can move on to trimming the Quarter Panels. Hold up each side to the same height and position, mark for the window if any (5 window only) trim out the window opening only using the window garnish as a guide. Refit the Quarter Panel back into the car, snap the quarter panel and window garnish in place and mark off any excess panel material as before with either a Sharpe or masking tape. Trim and test for fit again. Repeat on the opposite side.

NOTE: Start on the passenger side. Two reasons.

1) By the time you get to the driver's side you are getting pretty good at this stuff. And ..

2) you'll be more inclined to finish the job and won't have that passenger asking you when you're going to finish their side.

6) Now with the Center trimmed and in place and the Quarters also trimmed and in place, center and position the Rear Center Panels in place and trim to fit as before. Mark for the rear window using the rear window garnish molding. The Center panel should butt joint up to each quarter panel. Once you're satisfied with the fit remove from the car and glue the quarter panels and the rear window center panel together with ABS pipe cement. Use scrap plastic as a backer piece to the butt joint of the quarter panels. Run this backer strip the full length of the joint overlapping the joint 2" on both sides.

7) Dualloc Tabs are included to hold any pieces that may need support along the back wall or on the center headliner.

8) If you are installing a Rear Cab Cover at the same time as the headliner the sequence of installation is as follows First install the Headliner Center, then install the Rear Cab Cover, then install the Quarter Panels over both units, then install any window moldings or door trim.

9) After trimming and testing for fit, you're ready to upholster the headliner with fabric. To ensure the entire panel is covered, allow 2 extra inches of fabric around the entire panel. Use only a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Start in the center: spray both the back of the fabric and front of the panel—2 square feet at a time. Take your time. If the fabric has a grain or a pattern, keep it straight on the center of the panel.

10) Any wrinkles can be removed by lifting the fabric away from the panel and re-gluing the panel and fabric, working the fabric in a different direction the next time.

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