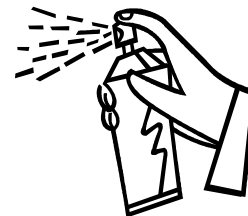
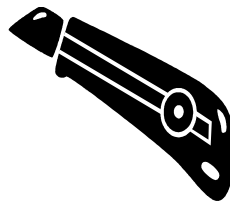
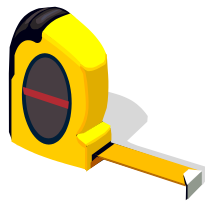




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Installation Instructions

'40-'47 Ford Truck Headliner

Tools required: (Not included)

Utility Knife

ABS Pipe Glue

Tape Measure

1 Can Spray Adhesive

Sanding Block (80 grit)

Lay out all pieces: (Included)

1 Headliner

1 4' x 4 ½' Aluminum/Felt Insulation

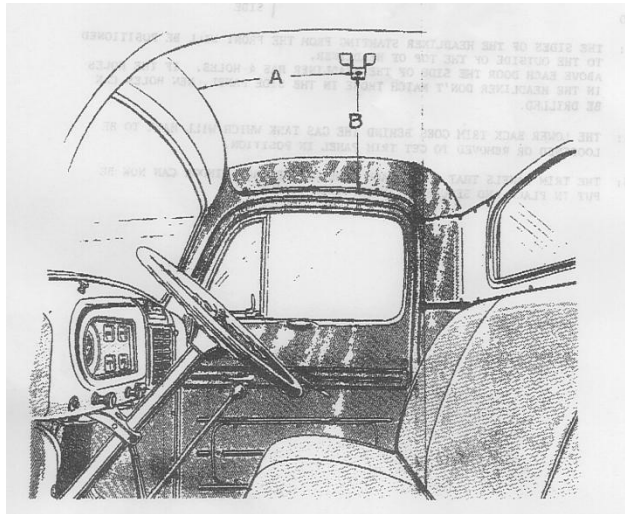
1 Quarter panels

1) Locate the bracket in the center of the inner roof panel and measure the length of both **A** and **B** shown on the sketch on the right. **A** is from the header panel to the center of the hole in the bracket. **B** is from the side panel above the door to center hole of the bracket. The purpose of these measurements is to enable you to locate the bracket hole after the headliner is in place.

2) Start at the front with the headliner going between the header panel and roof panel. Working from front to back, position the sides of the headliner over the doors and toward the back. At the back the headliner will be positioned behind the rubber seal of the upper back window.

3) The sides of the headliner starting from the front will be positioned to the outside of the top of the headliner. Above each door the side of the headliner has 4 holes. If the holes in the headliner don't match the holes in the side panel, new holes can be drilled.

4) The quarter panels that go on each side of the back window can now be put in place and secured with trim screws.



5) Once you're happy with the fit, you're ready to upholster the cover with fabric. To ensure the entire panel is covered, allow 2 extra inches of fabric around the entire panel. Use only a high temp. Contact spray adhesive (3M Spray 90). Start in the center: spray both the back of the fabric and front of the panel, 2 square feet at a time. Take your time. If the fabric has a grain or a pattern keep it straight on the center of the panel.

6) To fill in the newly discovered bare spot that's sitting below the rear window and above the center panel, simply trim a piece of fabric 4" x 36" and glue it directly to the steel, slipping it underneath the rubber and draping it behind the Rear Cab Cover Center Panel.

7) Reinstall the panels into the car and attach as before.

We appreciate your comments and suggestions so that we can improve our products and services. Now that you have spent this much time and effort sprucing up your truck, we know you want to show it off. We would like to place a photo of your finished dream ride on our web page. Please be sure to include with your photos the vital statistics on your vehicle, your name and e-mail address. Photos must include a RodDoors product or your photos will not be posted. Sorry, photos will not be returned.

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