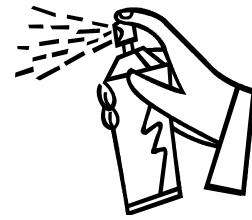
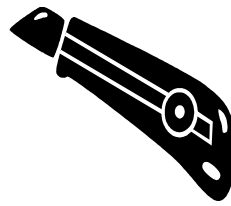
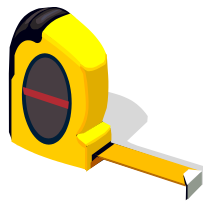




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## INSTALLATION INSTRUCTIONS '48 – '52 FORD TRUCK NORTON REAR CAB COVER

### Tools required: (Not included)

- Utility Knife
- ABS Pipe Cement
- Tape Measure
- 1 Can Spray Adhesive
- Sanding Block (80 grit)

### Lay out all pieces: (Included)

- 2 Pre-cut Corner Pieces
- 1 ABS Center Panel 44" x 32"
- 2 ABS Plastic Glue Strips 4" x 26"
- 1 Universal Installation Kit

1) On the backside of the cover glue the corners to the center section with ABS pipe glue (not included) using the 4" glue strips in the kit. When gluing the strips to the back do NOT run the strip to the top of the panel. Let the strip end 1/2" from the top on the backside of the panel. This will allow you to run the foam edge tape all the way around the top of the cover. Be sure to properly support the panels on a flat surface while the glue dries. Use lots of weights to keep the pieces flat until completely dry, 1-24 hours (the longer the better!).

2) After the glue has set, remove the weights and block sand the glue joint until it is smooth and level. Sometimes we'll apply an additional coat of glue to fill in any holes. Let dry and sand smooth. (Another case of "more is better").

3) Apply the foam edge tape to the backside of the cover at the top edge and down the sides on the back edge only.

4) Using additional Dualloc Tabs every 6"-8" test for fit and install the cover into the truck. If any gaps are present use additional foam edge tape to fill in those gaps. Protrusions can be handled by carving away the foam in that area.

5) Once you are happy with the fit, you are ready to upholster the cover with fabric. To ensure the entire panel is covered, allow 2 extra inches of fabric around the entire panel. Use only a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Starting in the center, spray both the back of the fabric and front of the panel, 2 square feet at a time. Take your time. If the fabric has a grain or a pattern keep it straight on the center of the panel.

(over)

6) On the back of the panel, glue the fabric over the edge tape and trim to within  $\frac{1}{2}$ " –  $\frac{3}{4}$ " of the edge.

7) To fill in the newly discovered bare spot that is sitting below the rear window and above the center panel, simply trim a piece of fabric 4" x34" and glue it directly to the steel, slipping it underneath the rubber and draping it behind the center panel. Re-install the panel into the truck and press in place.

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