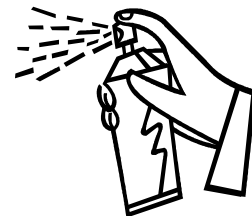




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Installation Instructions Late '31(solid roof), '32,'33, & '34 Ford Truck Headliner

Tools required: (Not included)

Can Contact Cement Spray Glue
Utility knife
Scissors

System Parts: (Included)

- 1 Headliner Smooth (Upper & Lower)
- 1 Quarter Panel Set (Upper & Lower)
- 1 Belt Strip
- 1 Pre-trim Installation kit
- 4 Screws

Clear a workspace and assemble all tools needed to complete the installation.

- 1) Test for fit before gluing on any fabric, leather, or foam to ensure that should there be a problem the item can be returned. See step 3-7 for installation details.**
- 2) Glue the insulation in place using a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Spray 90). Start in the center: spray both the back of the felt and the roof panels—2 square feet at a time. **DO NOT COVER OVER CENTER BRACE.** Take your time. Trim away any excess felt with scissors
- 3) Start by placing the quarter panels in the cab first. This Headliner is fit to the original set up. **If you have chopped the top you will have to do a little customizing. See step 10-12.** Place the quarter panel in place (with the seat and rear window removed, of course), slide the tabs on the back of the quarter panel into the pinch welds on the side of the door frame, and press from the rear window edge until the tabs are in place.
- 4) Once the quarter panels are in position screw the quarter panel into the horizontal brace below the rear window into the predrilled hole. (Hidden? Look underneath the brace to locate the hole).
- 5) Position the belt strip below the Rear Window and screw in place into the predrilled holes in the belt strip.

- 6) To install the headliner. Slide the headliner into the cab with the radio mount facing forward and in the up position. Catch the front bracket on the headliner (directly below the radio mount) on the top window shelf (Note: all items should be removed, screws, rear view mirror, etc.) push the headliner forward until the headliner is in place and then push the back of the headliner until it is tight to the roof and slips into the notches in the quarter panels. For extra security and for additional strength place 4 Dualloc Tabs on each horizontal metal brace on the roof panel; place tabs 12" in from each door and equally space the other tabs in place. Remove the red liner only after the headliner has been tested, covered, and this is the last time you'll be installing the headliner. The headliner can be removed latter but with all the going in and out of the cab it is just a little bit easier to wait till the end to use the tabs.
- 7) When the headliner is in its proper place, the rear window can then be screwed in.
- 8) After testing for fit, you're ready to fit any gauges or radios into the built-in overhead console.
- 9) With that done you're ready to upholster the headliner with fabric. To ensure the entire panel is covered, allow 2 extra inches of fabric around the entire panel. Use only a high temp contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Starting in the center: spray both the back of the fabric and front of the panel—2 square feet at a time. Take your time. If the fabric has a grain or a pattern keep it straight on the center of the panel. Lifting the fabric away from the panel and re-gluing the panel and fabric can remove any wrinkles, working the fabric in a different direction the next time.
- 10) **IF YOU HAVE A CHOPPED CAB.** The headliner will fit; it's the quarter panels that must be trimmed. First determine where the chop was performed. Was the window lowered or was the window cut down. Each requires that the quarter panel be cut down in a different location
- 11) Mark your line with a grease pencil, score with a utility knife (suggestion: follow the contour of the mating line between the quarter panel and the headline). Break the material apart. Cut the material again at the required height (use the other piece as a template to insure a tight fit).
- 12) Using the trimmed off piece as a backing strip glue the quarter panel back together with ABS pipe cement. Use clamps to ensure a good bond, once dry sand smooth and re-test for fit.
- 13) NOTE: The Headliner will work with either the original metal wind lace retainer strip, without any wind lace at all or for what is the cleanest look simply glue the wind lace directly to the door frame and push the headliner in place.

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