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INSTALLATION INSTRUCTIONS

'49 – '53 STUDEBAKER TRUCK – SPLIT WINDOW OR '54 – '62 ROUND WINDOW HEADLINER

TOOLS REQUIRED: (NOT INCLUDED)

- Utility Knife
- ABS Pipe Glue
- Tape Measure
- 1 Can Spray Adhesive
- Sanding Block (80 grit)
- Trim Screws (16 needed)

LAY OUT ALL PIECES: (INCLUDED)

- 1 Headliner
- 1 4' x 6' Roll Aluminum/Felt Insulation Pad
- 2 Quarter Panels

SAVE YOURSELF TIME AND MONEY

Because of the greater availability and remarkably similar style between the '49 – '53 and the '54 – '64 Studebaker truck cabs, there has been some confusion with obtaining the proper parts. Consequentially this has brought much frustration to our friend the Rodder after their long awaited products have arrived in the mail. If there are any doubts you may have in the variations of your new headliner, compare the new panel to your original and check the fit.

(NOTE: If you find that the headliner does not fit your truck, do not alter or throw away! Contact us IMMEDIATELY! NO refund will be given for a headliner that has been modified. The headliner must be returned in "like new" condition within 30 days in order to receive a refund).

Number one reason for not fitting: the cabs vary in ways that will not allow certain parts to be used interchangeably.

BE SURE OF THE MODEL!!

They may all look similar, but there are variations!

- 1949 – 1953 C cab - Best described as split front windshield, small rear window
- 1954 (Only) C cab - Round one-piece front windshield, small rear window
- 1955 – 1964 C cab - Round one-piece front windshield, large rear window.

Now that you are sure of what you have; it's time to get busy!

Start at the front of the cab with the headliner going into the slot in the header panel. Working from front to back, position the sides of the headliner over the doors and towards the back. At the back the headliner will be positioned behind the rubber seal of the upper back window.

- ◆ Attach the sides of the headliner starting from the front header panel and continuing along the side above the door with trim screw (NOT INCLUDED).
- ◆ The quarter panels can now be put in place underneath the rear window rubber and secured with trim screws around the door frame.
- ◆ Once you're happy with the fit, take all the panels back out of the truck, clear a space on the workbench and you are ready to upholster and cover the headliner with fabric. To ensure the entire panel is properly covered, allow 2 extra inches of fabric around the entire panel. Use only high temp contact spray adhesive (or RodDoors Glue Cheese or 3M Super 90) . Start in the center; spray both the back of the fabric and the front of the panel, 2 square feet at a time. Take your time. If the fabric has a grain or pattern keep it straight on the center of the panel.
- ◆ All edges should have the fabric folded over and attached to the backside. Trim any extra fabric away from the panel until it is ½" away from the edge.
- ◆ Reinstall panels into the truck and attach as before.

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