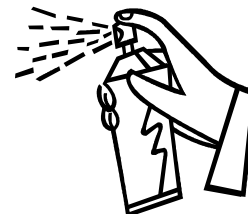
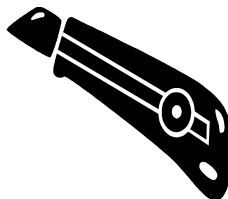
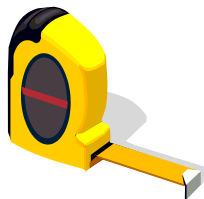




1725 DAVIS STREET
 ROCKY MOUNT, NC 27803
 PH 252-442-2868
 FX 252-442-7412
WWW.RODDOORS.COM



Installation Instructions The Youngster Door Panel

Your Youngster designer door panels differ from the other door panels throughout the installation process and therefore require different instructions.

Tools required: (Not included)

- Utility Knife
- Pliers
- Tape Measure
- ABS Pipe Glue
- Drill (1" drill bit)
- 1 Can Contact Cement Spray Glue
- Sanding Block (80 grit paper)

Lay out all pieces: (Included)

- (2) Designer Door Panels
- (1)-Installation Kit:
 - 30 Dualloc Tabs
 - 12 Carpet Clips
 - 12 Upholstery tabs
 - 1 Roll of Rubber edge tape (1/8"x3/8")

Clear a workspace and assemble all tools needed to complete the installation. Dismount any switches, vents, brackets, or anything that would interfere with the installation of the door panels.

Halt! Due to the curving features of the Youngster’s design, the panel must be cut in half to avoid excessive wrinkling when upholstering the panels. This must be done before holding the panel up to the door to align panel for its optimum fit. If this is not done there will be a 3/4" loss in panel coverage upon upholstering.

1. Observing your panel you will find a couple lines below the armrest that run from the middle of the panel to the bottom, separating the panel in half. Scribe panel with the utility knife along the middle line that curves from the top of the armrest to the bottom of the panel.
2. Break panel in half and piece back together for measuring purposes.
3. With the cardboard box your Youngster door panels were shipped in, create a template of the panels you have just pieced back together.

4. Hold the template of the Youngster door panels up to the door and align the panel to its optimum fit. Mark holes for any exposed handles or other accessories to be mounted on the door panel later on in the installation. Now pick up your doors panels and tell them that you love them and they're going to do just fine.
5. Now hold your template up to the panels and drill all necessary holes in the panel, and then check for fit.
6. Remove the liner from the Dualloc Tabs and attach around the perimeter of the door edge, distributing equally. Additional Dualloc should be attached in the center of the door to provide more strength to the reattached panels.
7. Remove the liner from the back of the Dualloc Tabs and press your untrimmed Youngster into place.
8. With the oversized panel in place, scribe the outline of the door onto the back of the Youngster door panels.
9. Remove the panel from the door; use a utility knife to scribe the panel outline, repeat until the cut line is 25 % through the ABS plastic. Use a straight edge for better accuracy. Using pliers, slowly and carefully remove the excessive material by bending it back away from the cut of the panel.
10. Once the excessive plastic has been removed, sand the edges smooth with a sanding block. Check for fit; remove all additional material until the proper fit is obtained.
11. Repeat process with second panel using the cardboard template you made earlier.

Applying the Material: Now split the panels once again so that each of the two panels are split in half.

Note: If you're going to carpet the bottom of your panel, don't forget to remove an additional ¼" along the sides and the bottom of the carpeted panel to prevent the extra thickness of the carpet from making the panel too big. It's not necessary to use edge trim tape as the carpet itself will make for a tight fit.

For each half of the panel:

1. Lay out the material and cut to size allowing a 2"-3" overlap all around the panel. In a well-ventilated area, working in 6" sections, spray glue the front of each panel and the back of the material. Let dry for 15 minutes.
2. Starting in the middle of the panel, carefully press the fabric onto the panel. Use the rounded handle of a pair of pliers to press the fabric into the designs of the panel.
3. Turn the panel over. Attach the rubber edge tape to the back of the panel, butting it up against the edge of the panel.
4. Spray glue the back of the overlapping material and the back edge of the panel including the edge tape.
5. Fold the fabric over and press into place. Trim the fabric within ¾" of the panel edge. Trim the fabric at the corners until it is pressed flat.

Put 'em Back together again!

1. Use ABS pipe cement to attach the carpet clips to the back of the panel. Be sure to offset the carpet clips so that they will mesh when aligned together.

Congratulations! You have finished installing your new Youngster designer door panels.

Thank you for choosing RodDoors, Inc.!!

www.roddoors.com